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RBE332A94-3400-03**Job Sheet 199356****Part No:** RBE332A94-3400-03**Job Qty:** 1 pcs**Part Name:** Tail Rotor Drive Alignment Inspection**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 8/20/19**Job Tracking No:****Due Date:** 11/20/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:** ORDER 17520**Note:** DWG RBE332A94-3400-03 Rev A IPP Rev. A 19.02.19 New issue DP Verify DD**Ship Via:****Bill of Materials**

Job Routing								
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier Workcenter / Supplier Lead Time	Sign-off
95	Small Fab - 1	1 pcs	11/22/19		0.00	1.00	Small Fab - 1 Small Fab - 2 Small Fab - 3 Small Fab - 4 Small Fab - 5 Small Fab - 6 Small Fab - 7 Small Fab - 8	GP 19-11-27
100	Small Fab - 2 - B4B	1 pcs	11/22/19		0.00	1.00	Small Fab - 1 - B4B Small Fab - 2 - B4B Small Fab - 3 - B4B Small Fab - 4 - B4B Small Fab - 5 - B4B Small Fab - 6 - B4B Small Fab - 7 - B4B Small Fab - 8 - B4B	GP 19-11-27.
110	QC 5	1 pcs	11/22/19		0.00	0.00	QC 5 - 10 QC 5 - 12 QC 5 - 17 QC 5 - 18 QC 5 - 19 QC 5 - 22 QC 5 - 24 QC 5 - 3 QC 5 - 43 QC 5 - 49 QC 5 - 51 QC 5 - 58 QC 5 - 68 QC 5 - 9 QC 5 - 50 QC 5 - 30 QC 5 - 40 QC 5 - 61 QC 5 - 81	NOV 27 2019
120	Packaging 3-1 - Stock - B4B	1 pcs	11/22/19		0.00	0.00	Packaging 3 - 1 - B4B Packaging 3 - 2 - B4B Packaging 3 - 3 - B4B Packaging 3 - 4 - B4B Packaging 3 - 5 - B4B	DAS 20 9-89
130	QC 21 - FG	1 pcs	11/22/19		0.00	0.00	QC 21 - FG - 21 QC 21 - FG - 70 QC 21 - SA - 53	DAS 21 9-89 NOV 27 2019 R8001
Part Op 95 - Small Fab Descriptions: 100 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-2700-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBE332A94-3400-03-4 to RBE332A94-3400-03-3 foam as per DWG. 6-Glue foam to case and pack case as per DWG. 110 - QC5- Inspect part completeness to step on W/O 120 - Identify as per dwg & Stock Location: _____ 130 - QC21- Final Inspection - Work Order Release								

DAS
40
9-89

Job BOM				013144
Part / Item	Component Name	Quantity	Operation	Container
APP-IM2700-E	Case	1 Ea (1 ea)	95-Small Fab - 1	218 139
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	100-Small Fab - 2 - B4B	221 144
RB41011	Dart Tooling Placard, Aluminum	1 pcs (1 ea)	100-Small Fab - 2 - B4B	021 040
RBE332A94-3400-03-12	Target Block 4 & 5	1 pcs (1 ea)	100-Small Fab - 2 - B4B	162 303
RBE332A94-3400-03-13	Target MGB / IGB / TGB	1 pcs (1 ea)	100-Small Fab - 2 - B4B	211 506
RBE332A94-3400-03-15	Target Block 2 to 6	1 pcs (1 ea)	100-Small Fab - 2 - B4B	162 378
RBE332A94-3400-03-16	Target Block 1 Fabrication	1 pcs (1 ea)	100-Small Fab - 2 - B4B	223 563
RBE332A94-3400-03-19	Target Block 1 Fabrication	1 pcs (1 ea)	100-Small Fab - 2 - B4B	211 404
RBE332A94-3400-03-2	Bottom Foam use in case APP-IM2700-E	1 Ea (1 ea)	100-Small Fab - 2 - B4B	218 137
RBE332A94-3400-03-21	Target Block 1 User	1 pcs (1 ea)	100-Small Fab - 2 - B4B	224 166
RBE332A94-3400-03-24	Target Block 1 User	1 pcs (1 ea)	100-Small Fab - 2 - B4B	211 511
RBE332A94-3400-03-3	Top Foam use in case APP-IM2700-E	1 Ea (1 ea)	100-Small Fab - 2 - B4B	218 138
RBE332A94-3400-03-4	Location Placard	1 pcs (1 ea)	100-Small Fab - 2 - B4B	208 393
RBE332A94-3400-03-5	Sight Support	1 pcs (1 ea)	100-Small Fab - 2 - B4B	233 157
RBE332A94-3400-03-9	Sight Support	1 pcs (1 ea)	100-Small Fab - 2 - B4B	234 804

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
95-Small Fab - 1	APP-IM2700-E	1	3	0
100-Small Fab - 2 - B4B	97524A032	4	237	0
	RB41011	1	260	0
	RBE332A94-3400-03-12	1	3	0
	RBE332A94-3400-03-13	1	0	0
	RBE332A94-3400-03-15	1	3	0
	RBE332A94-3400-03-16	1	0	0
	RBE332A94-3400-03-19	1	0	0
	RBE332A94-3400-03-2	1	0	0
	RBE332A94-3400-03-21	1	0	0
	RBE332A94-3400-03-24	1	0	0
	RBE332A94-3400-03-3	1	0	0
	RBE332A94-3400-03-4	1	1	0
	RBE332A94-3400-03-5	1	0	0
	RBE332A94-3400-03-9	1	0	0

Part Specifications

Specifications could not be found.

Plex 8/20/19 2:23 PM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	DEPARTMENT/PROCESS	Sequence #: _____ QTY Affected: _____ Disposition	MRB (QSI042)								
Date: _____		Completed By Lead hand / Supervisor QC / QA Coordinator										
Description Work Order Deviation		FAULT CATEGORY <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 25%;"> Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: </td> <td style="width: 25%;"> Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function </td> <td style="width: 25%;"> Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up </td> <td style="width: 25%;"> Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread </td> </tr> </table>			Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details:	Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function	Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up	Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread				
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Root Cause <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 25%;">Operator</td> <td style="width: 25%;">Manufacturing Process</td> <td style="width: 25%;">Equip/Tooling</td> <td style="width: 25%;">Handling/Preservation</td> </tr> <tr> <td>Material</td> <td>Product Improvement</td> <td>Process Improvement</td> <td>Human Factors</td> </tr> </table>		Operator	Manufacturing Process	Equip/Tooling	Handling/Preservation	Material	Product Improvement	Process Improvement	Human Factors			
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